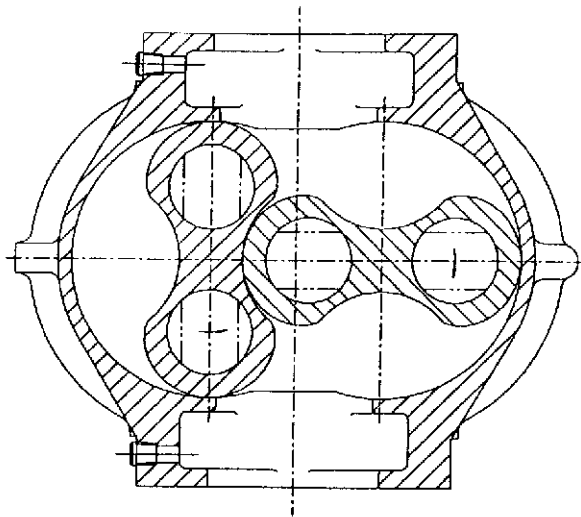
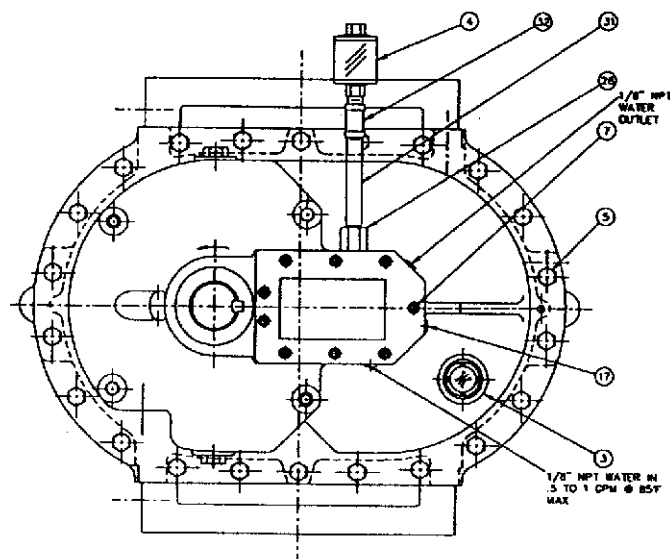
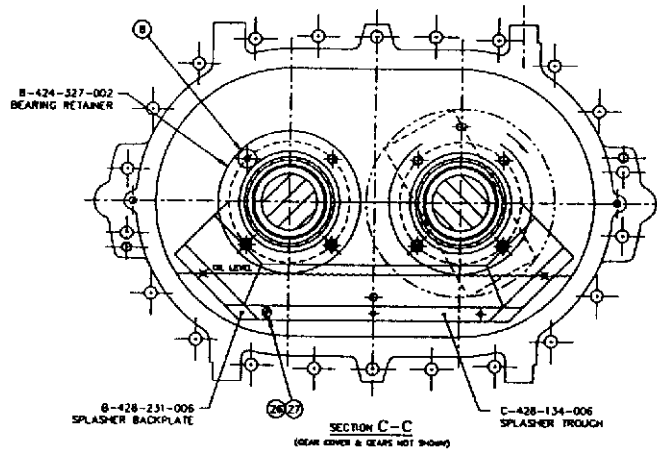


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SECTION B-B



ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ARE IN INCHES AND DECIMALS THEREOF. DIMENSIONS IN PARENTHESES ARE FOR INFORMATION ONLY.		DATE: _____ DRAWN BY: _____ CHECKED BY: _____ APPROVED BY: _____
TITLE: 1/8" NPT WATER INLET 1/8" NPT WATER OUTLET 1/8" NPT WATER IN .5 TO 1 GPM @ 85F MAX	PART NO: E-424-612-012	SHEET NO: 2 OF 2



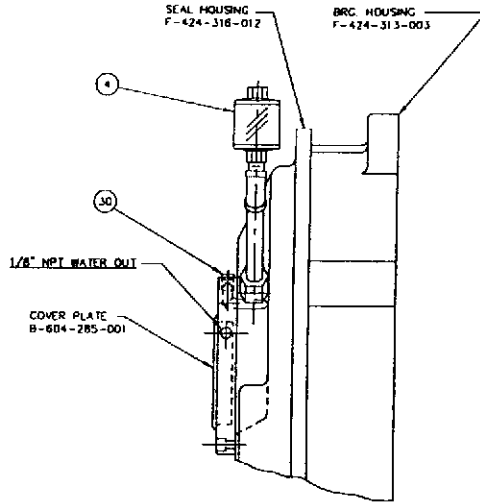




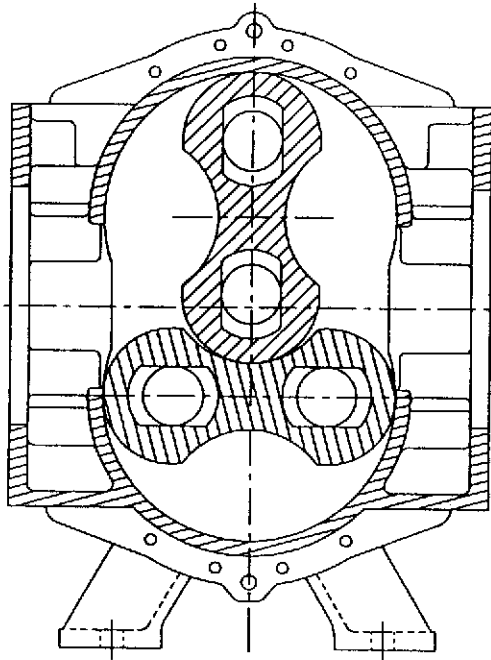




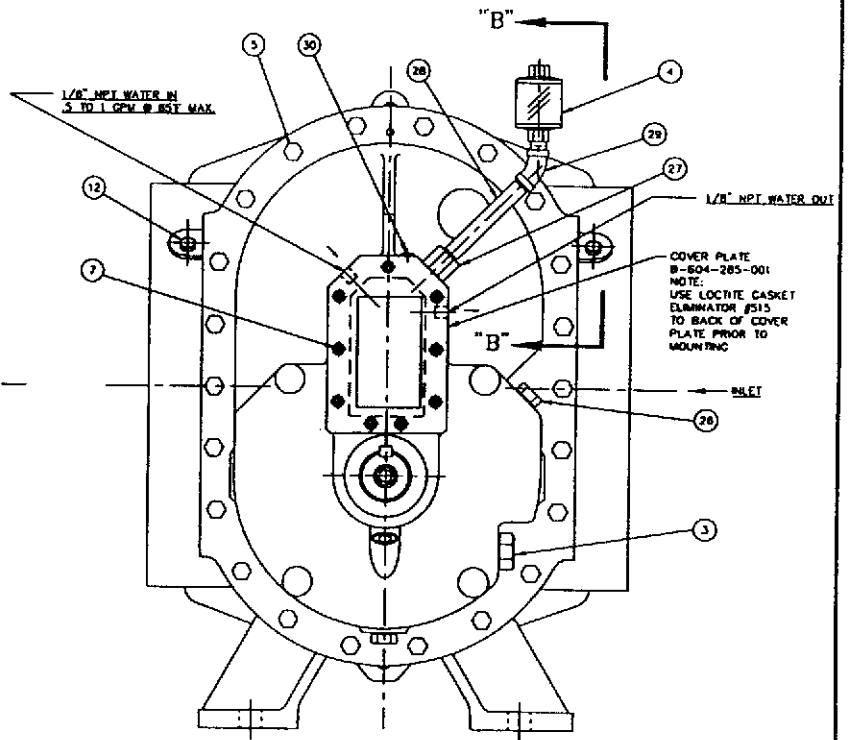




SECTION "B-B"



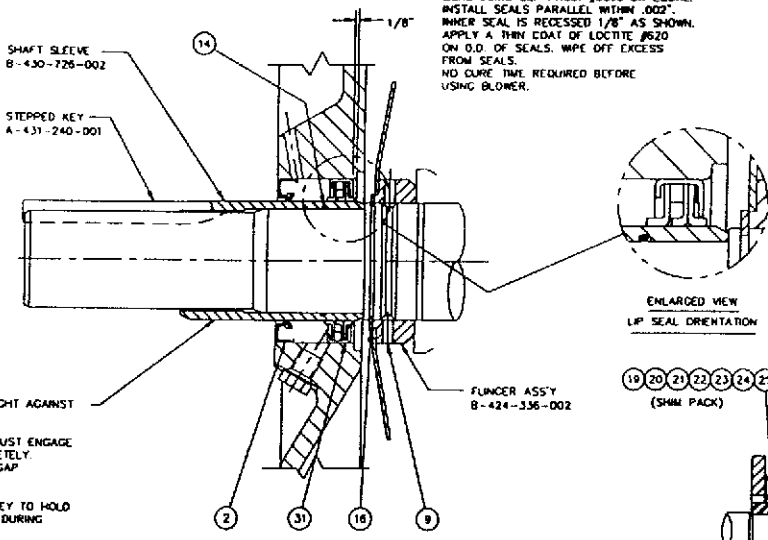
SECTION "A-A"



DRIVE END

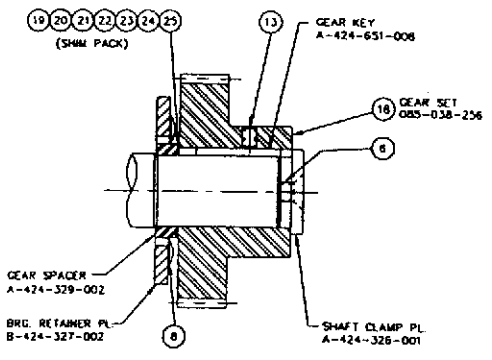
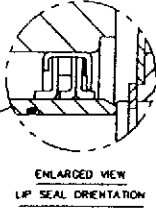
REV. NO. 001 DATE 11/1/68		THE FRONT IS PROPERTY OF STURGES ORIGINAL, INC. NO ONE IS TO REPRODUCE OR TRANSMIT THIS INFORMATION IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF STURGES ORIGINAL, INC.	
DRAWING NO. 615 BLOWER ARRANGEMENT DATE 10/25/68 DRAWN BY E. GERRARD CHECKED BY APPROVED BY	SHEET NO. 1 OF 1	REV. NO. 001 DATE 11/1/68	STURGES ORIGINAL INC.
PWC NO. F-424-345-015		STURGES ORIGINAL, INC.	

NOTE:  
 PRIOR TO INSTALLATION OF SEALS, CLEAN BORE USING ZEP PROD. #0096 OR EQUAL. INSTALL SEALS PARALLEL WITHIN .002". WHEN SEAL IS RECESSED 1/8" AS SHOWN. APPLY A THIN COAT OF LOCTITE #520 ON D.O. OF SEALS. WIPE OFF EXCESS FROM SEALS. NO CURE TIME REQUIRED BEFORE USING BLOWER.

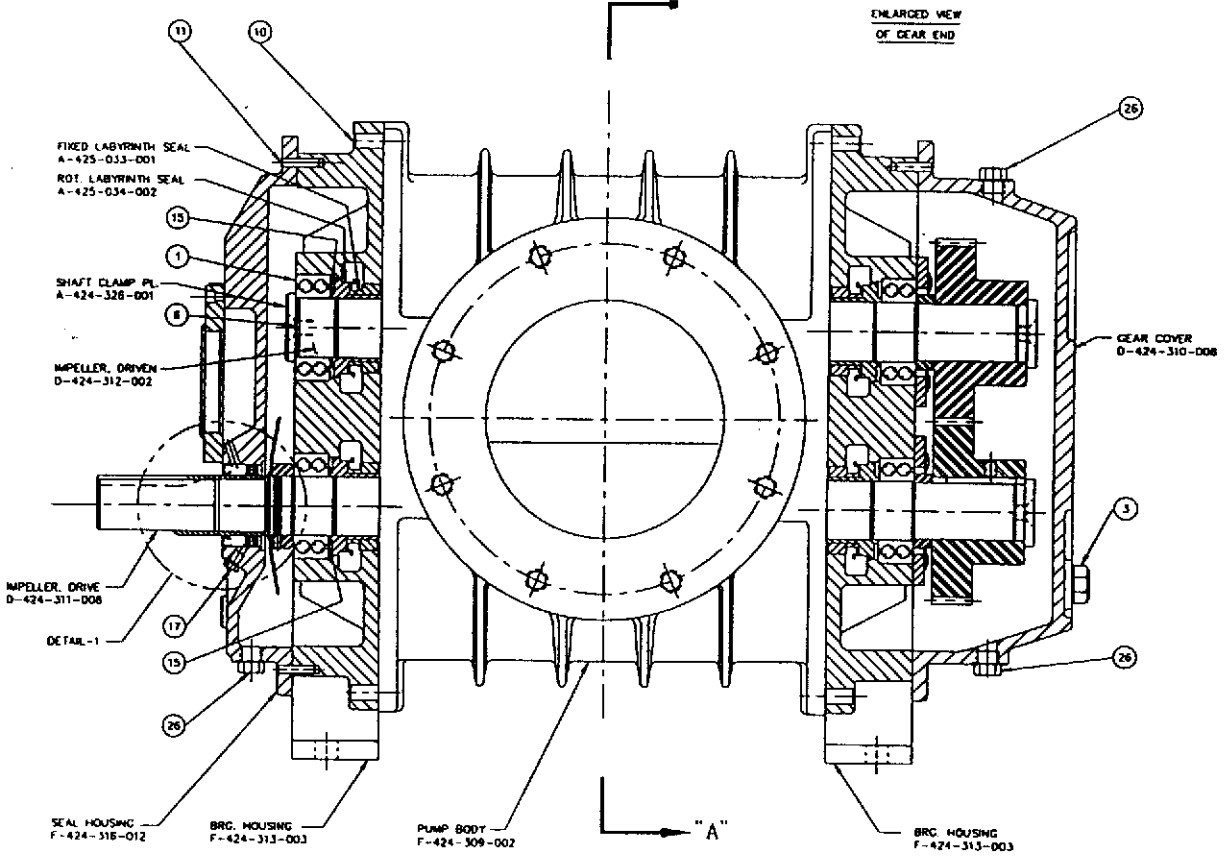


1. LOCATE "SHAFT SLEEVE" TIGHT AGAINST SHAFT SHOULDER.
2. RADIIUS ON STEPPED KEY MUST ENGAGE KEYWAY ON SLEEVE COMPLETELY. (RADIUS TO RADIUS - NO GAP PERMISSIBLE)
3. USE MASKING TAPE OVER KEY TO HOLD SLEEVE & KEY IN POSITION DURING SHIPMENT

DETAIL No. 1  
 ENLARGED VIEW  
 OF SHAFT SEAL ASS'Y



ENLARGED VIEW  
 OF GEAR END



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DRAWING NO. 815 BLOWER ARRANGEMENT	DATE 10/15/84	DRAWN BY STANLEY INDUSTRIAL, INC.
CHECKED BY	DATE	APPROVED BY
DESIGNED BY	DATE	PROJECT NO.
DRAWN BY	DATE	DWG. NO. F-424-345-015



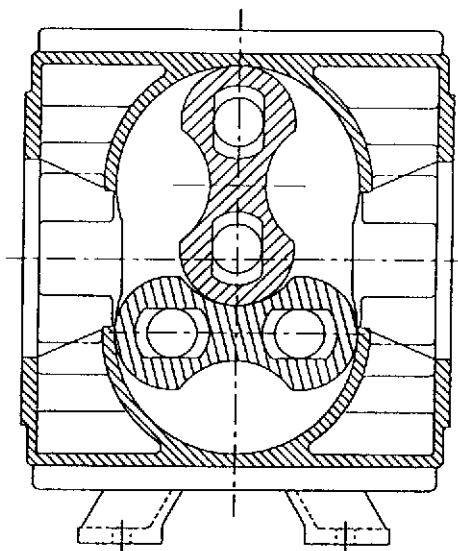




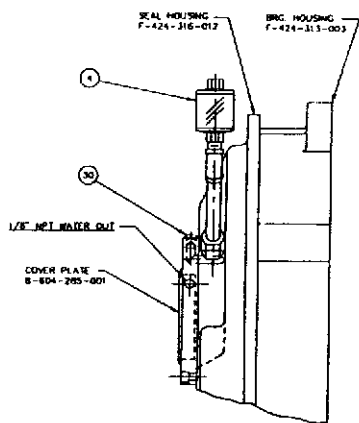




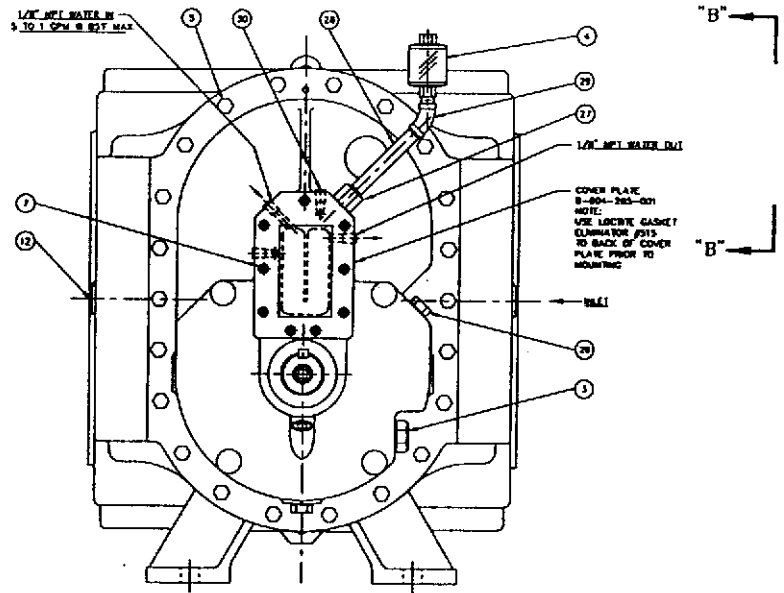




SECTION "A-A"



VIEW "B-B"



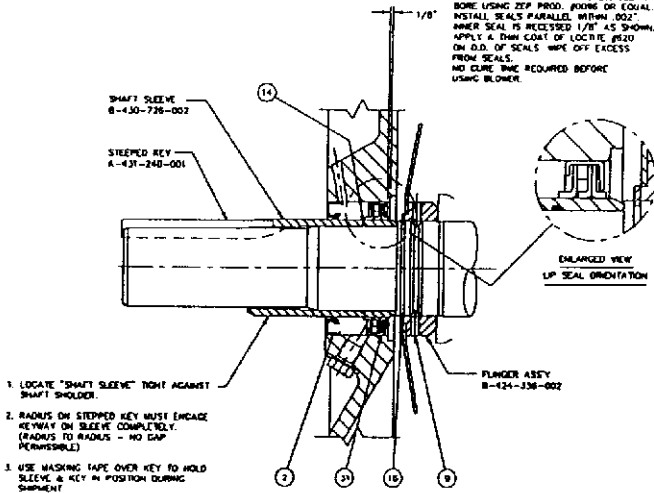
ACAD FILE NO. 60464604 PLOT 1=3.180

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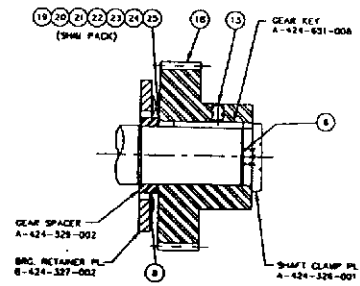
DESCRIPTION  
TITLE 622-2 BLOWER ARRANGEMENT  
DRAWN BY R. GENNARO DATE 10/16/96 SCALE 1/2" = 1"  
CHECKED BY DATE  
APPROVED BY DATE  
PRODUCT CODE NO. 900-822-002

			B
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DATE APP	REVISIONS		
<b>STOKES VACUUM</b>			
DWC. NO. F-428-584-011			

NOTE:  
 PRIOR TO INSTALLATION OF SEALS, CLEAN BORE USING ZEP PROD. ROOMS OR EQUAL. INSTALL SEALS PARALLEL WITHIN .002". INNER SEAL IS RECESSED 1/8" AS SHOWN. APPLY A THIN COAT OF LOCTITE #620 ON O.D. OF SEALS Wipe OFF EXCESS FROM SEALS. NO CURE TIME REQUIRED BEFORE USING BLOWER.

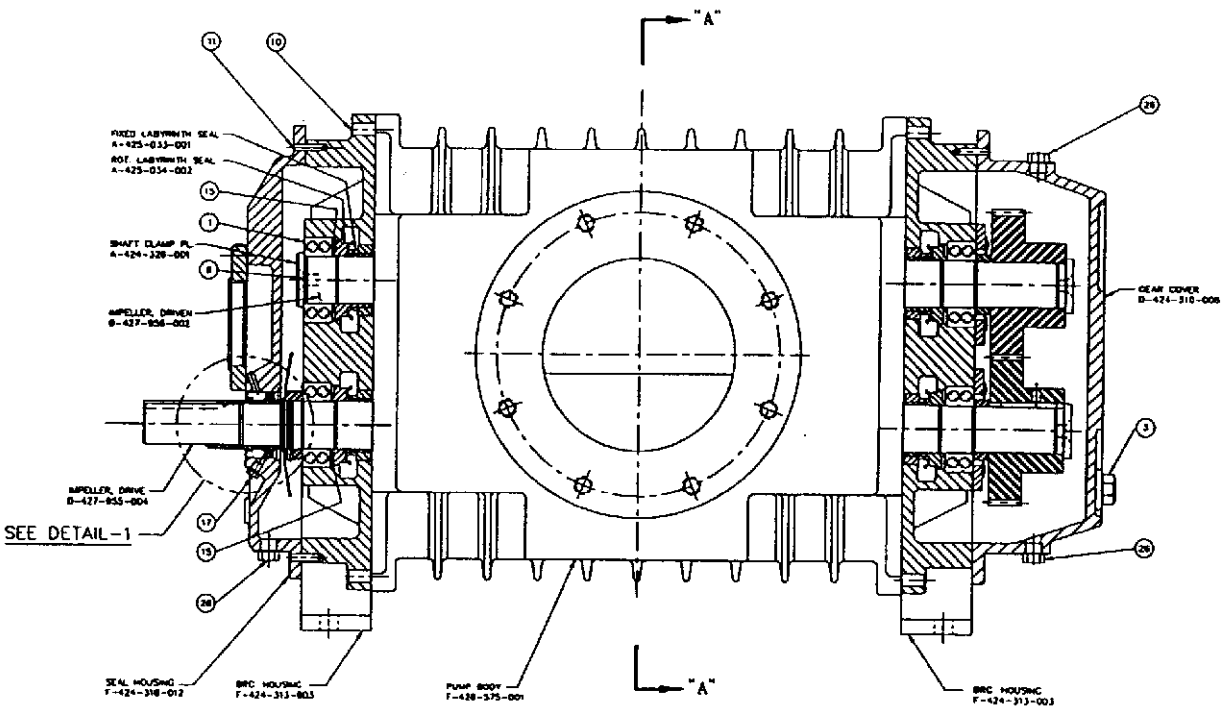


1. LOCATE "SHAFT SLEEVE" TIGHT AGAINST SHAFT SHOULDERS.
2. RADII ON STEPPED KEY MUST ENCASE KEYWAY ON SLEEVE COMPLETELY. (RADII TO RADII - NO GAP PERMISSIBLE)
3. USE MASKING TAPE OVER KEY TO HOLD SLEEVE & KEY IN POSITION DURING SHIPMENT.



ENLARGED VIEW OF GEAR END

DETAIL No. 1  
 ENLARGED VIEW OF SHAFT SEAL ASSEMBLY



SEE DETAIL-1

ACAD FILE NO. 60464604 PLOT 1=3.180

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DATE APP. _____		A
REVISIONS		
DESCRIPTION TITLE	622-2 BLOWER ARRANGEMENT	
DESIGNED BY	R. CENNARO	
DATE	10/16/95	
SCALE	1/2" = 1"	
APPROVED BY	_____	
DATE	_____	
PRODUCT CODE NO.	900-622-002	DWG. NO. F-428-584-011





